



NOTES:

- 1.) STYLE 'ECD-HD' ACCESS HATCH, AS MANUFACTURED BY SYRACUSE CASTINGS, CICERO, NY 315-699-2601.
- 2.) MATERIAL SHALL BE 6061-T6 ALUMINUM FOR BARS, ANGLES, AND EXTRUSIONS. 1/4" DIAMOND PLATE SHALL BE 5086 ALUMINUM.
- 3.) UNIT DESIGNED HEAVY DUTY, FOR H-20 WHEEL LOADS, WHERE NOT SUBJECT TO HIGH DENSITY TRAFFIC. ANGLE FRAME AND BEARING PLATE MUST BE CAST INTO AND SUPPORTED BY CONCRETE, DESIGNED FOR H-20 LOADING.
- 4.) ANGLE STYLE FRAME SHALL BE OF EXTRUDED ALUMINUM, WITH A CONTINUOUS 1-1/2" ANCHOR FLANGE.
- 5.) EACH COVER SHALL BE EQUIPPED WITH A STAINLESS STEEL HOLD OPEN ARM. DOOR SHALL LOCK OPEN IN THE 90 DEGREE POSITION. EACH HOLD OPEN ARM SHALL BE FASTENED TO THE FRAME WITH A 1/2" GRADE 316 STAINLESS STEEL BOLT.
- 6.) HINGES SHALL BE OF HEAVY DUTY DESIGN. MATERIAL SHALL BE GRADE 316 STAINLESS STEEL. EACH HINGE SHALL HAVE A 3/8" GRADE 316 STAINLESS STEEL PIN. HINGES SHALL BE BOLTED TO THE ANGLE FRAME AND DIAMOND PLATE WITH GRADE 316 STAINLESS STEEL BOLTS AND NY-LOCK NUTS.
- 7.) ALUMINUM SHALL BE SUPPLIED WITH MILL FINISH. EXTERIOR OF FRAME WHICH COMES IN CONTACT WITH CONCRETE SHALL HAVE ONE COAT BLACK PRIMER.
- 8.) EACH HATCH SHALL BE SUPPLIED WITH A STAINLESS STEEL SLAM LOCK, WITH THE KEY WAY PROTECTED BY A THREADED REMOVABLE PLUG. THE PLUG SHALL BE FLUSH WITH THE TOP OF THE 1/4" DIAMOND PLATE. THE SLAM LOCK SHALL BE FASTENED WITH GRADE 316 STAINLESS STEEL BOLTS AND WASHERS.
- 9.) EACH COVER SHALL BE EQUIPPED WITH A STAINLESS STEEL LIFT HANDLE. LIFT HANDLES SHALL BE FLUSH WITH TOP OF 1/4" DIAMOND PLATE.

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ECD-15HD H-20 Rated 48" x 48"  
Double Leaf Aluminum Hatch

DRAWING # EC-15HD

Drawn By: TJM    DATE: 9/10/09    Revised By:    Revised:



**Syracuse Castings**  
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