



NOTES:

- 1.) STYLE "DTD-HD" ACCESS HATCH, AS MANUFACTURED BY SYRACUSE CASTINGS, CICERO, NEW YORK (315-699-2601).
- 2.) MATERIAL SHALL BE 6061-T6 ALUMINUM FOR BARS, ANGLES, AND EXTRUSIONS. 1/4" DIAMOND PLATE SHALL BE 5086 ALUMINUM.
- 3.) UNIT DESIGNED HEAVY DUTY, FOR H-20 WHEEL LOADS, WHERE NOT SUBJECT TO HIGH DENSITY TRAFFIC. FRAME AND BEARING PLATE MUST BE CAST INTO AND SUPPORTED BY CONCRETE DESIGNED FOR H-20 WHEEL LOADS.
- 4.) UNIT SUPPLIED WITH A HEAVY DUTY PNEU-SPRING, FOR EASE OF OPERATION WHEN OPENING COVER. COVER SHALL BE COUNTERBALANCED, SO ONE PERSON CAN EASILY OPEN THE HATCH DOOR.
- 5.) FRAME SHALL BE OF EXTRUDED ALUMINUM WITH A CONTINUOUS 1-1/4" ANCHOR FLANGE. A DOVETAIL GROOVE SHALL BE EXTRUDED INTO THE SEAT OF THE FRAME FOR A 1/8" SILICONE GASKET.
- 6.) EACH HATCH SHALL BE EQUIPPED WITH A STAINLESS STEEL HOLD OPEN ARM. DOOR SHALL LOCK OPEN IN THE 90 DEGREE POSITION. HOLD OPEN ARM SHALL BE FASTENED TO THE FRAME WITH A 1/2" GRADE 316 STAINLESS STEEL BOLT.
- 7.) HINGES SHALL BE OF HEAVY DUTY DESIGN. MATERIAL SHALL BE GRADE 316 STAINLESS STEEL. EACH HINGE SHALL HAVE A GRADE 316 STAINLESS STEEL, 3/8" DIAMETER HINGE PIN. HINGE SHALL BE FASTENED TO THE CHANNEL FRAME AND DIAMOND PLATE WITH GRADE 316 STAINLESS STEEL BOLTS AND NY-LOCK NUTS.
- 8.) ALUMINUM SHALL BE SUPPLIED WITH MILL FINISH. EXTERIOR OF FRAME WHICH COMES IN CONTACT WITH CONCRETE SHALL HAVE ONE COAT BLACK PRIMER.
- 9.) EACH HATCH SHALL BE SUPPLIED WITH A STAINLESS STEEL SLAM LOCK, WITH THE KEY WAY PROTECTED BY A THREADED ALUMINUM PLUG. THE PLUG SHALL BE FLUSH WITH THE TOP OF THE 1/4" DIAMOND PLATE. THE SLAM LOCK SHALL BE FASTENED WITH GRADE 316 STAINLESS STEEL BOLTS AND WASHERS.
- 10.) EACH HATCH SHALL BE EQUIPPED WITH A STAINLESS STEEL LIFT HANDLE. LIFT HANDLE SHALL BE FLUSH WITH TOP OF 1/4" DIAMOND PLATE.
- 11.) EACH "DTD-HD" STYLE HATCH IS SUPPLIED WITH A 1-1/2" THREADED DRAIN COUPLER ON THE UNDERSIDE OF CHANNEL FRAME, FOR PIPE CONNECTION.

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DTD-17HD H-20 Rated 48" x 72"
Double Leaf Aluminum Hatch

DRAWING # DTD-17HD

Drawn By: TJM

DATE: 8/31/09

Revised By:

Revised:



Syracuse Castings

Better By Design

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